

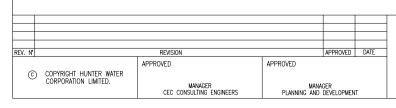
| SCOUR SIZE | |
|-------------|--------|
| RISING MAIN | BRANCH |
| DN 100 | DN 100 |
| DN 150 | DN 80 |
| DN 200 | DN 80 |
| DN 225 | DN 100 |
| DN 250 | DN 100 |
| DN 300 | DN 100 |
| DN 375 | DN 150 |
| DN 450 | DN 150 |
| DN 500 | DN 150 |
| DN 600 | DN 150 |

NOTES:

- 1 THIS DRAWING SHOWS A TYPICAL ARRANGEMENT OF A GRAVITY SCOUR ONLY. REFER TO PROJECT DRAWINGS FOR SURVEY DETAILS.
- 2 GRAVITY SCOUR CONNECTION TO PRECAST ACCESS CHAMBER:

 GRAVITY SCOUR PIPEWORK SHOULD NOT BE CONNECTED TO CHAMBER
 THROUGH THE STRAIGHT BACK TAPER.

 THE DEPTH OF GRAVITY SCOUR PIPEWORK SHOULD BE SUCH THAT THE
- TOP OR BOTTOM OF THE HOLE IN THE PRECAST COMPONENT IS AT LEAST 75 FROM A JOINT.
- HOLES IN THE CHAMBER WALL SHALL BE MADE BY CUTTING THE PRECAST COMPONENT WITH A CONCRETE CUTTING SAW.



HUNTER WATER CORPORATION A.C.N. 053 102 837

STANDARD CONSTRUCTION PRACTICE **SEWERAGE STANDARD**

GRAVITY SCOUR FOR DN 100 TO 600 SEWER RISING MAINS

CAD FILE NAME: SCP-1006

HWCS SCP-1006

ISSUED:

1997